

FIG. 2F

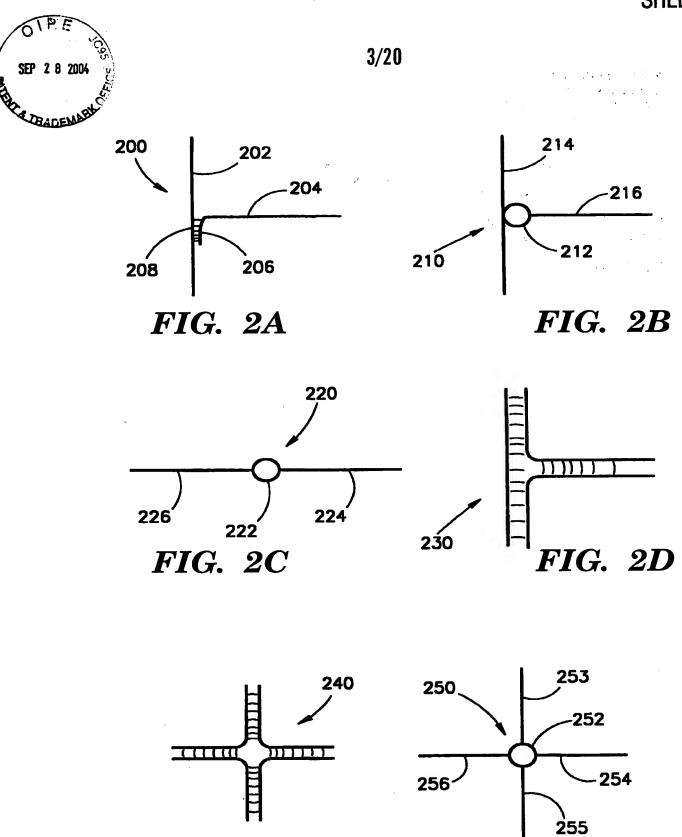
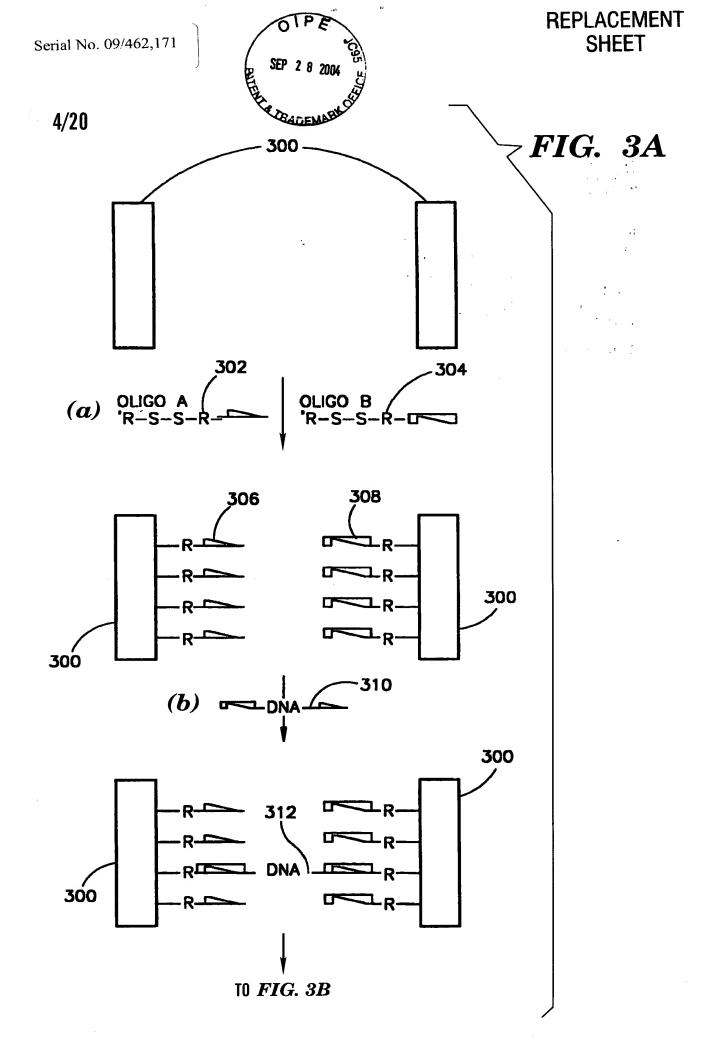
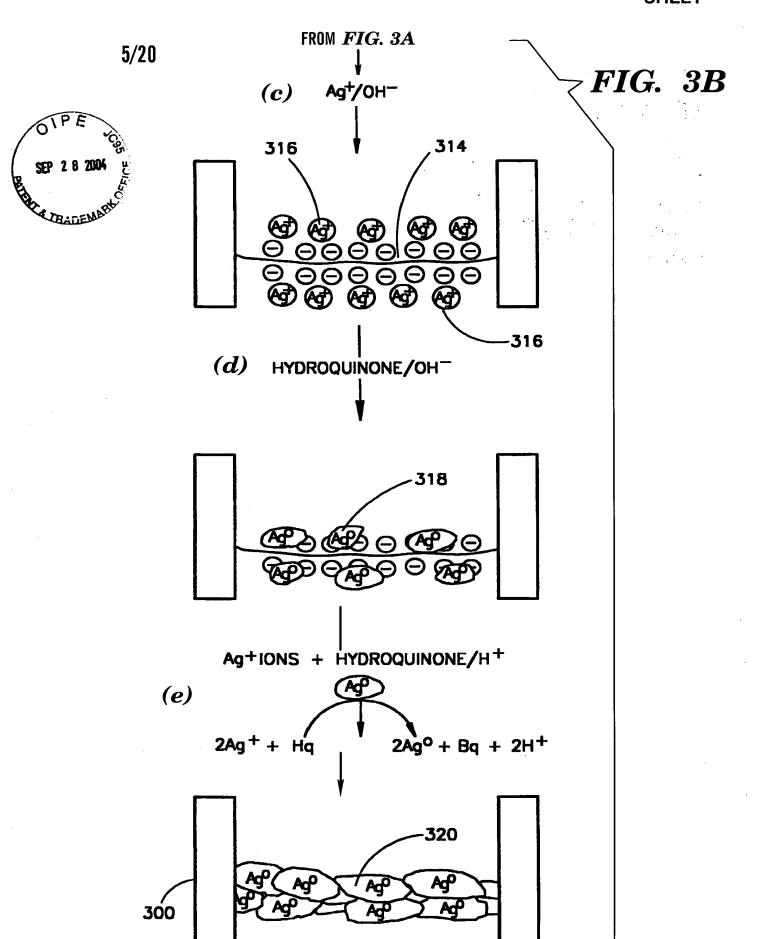


FIG. 2E







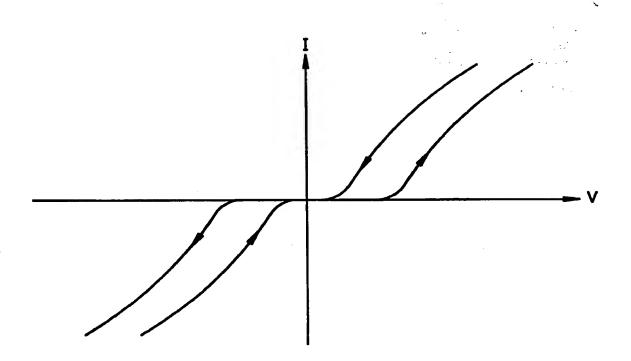
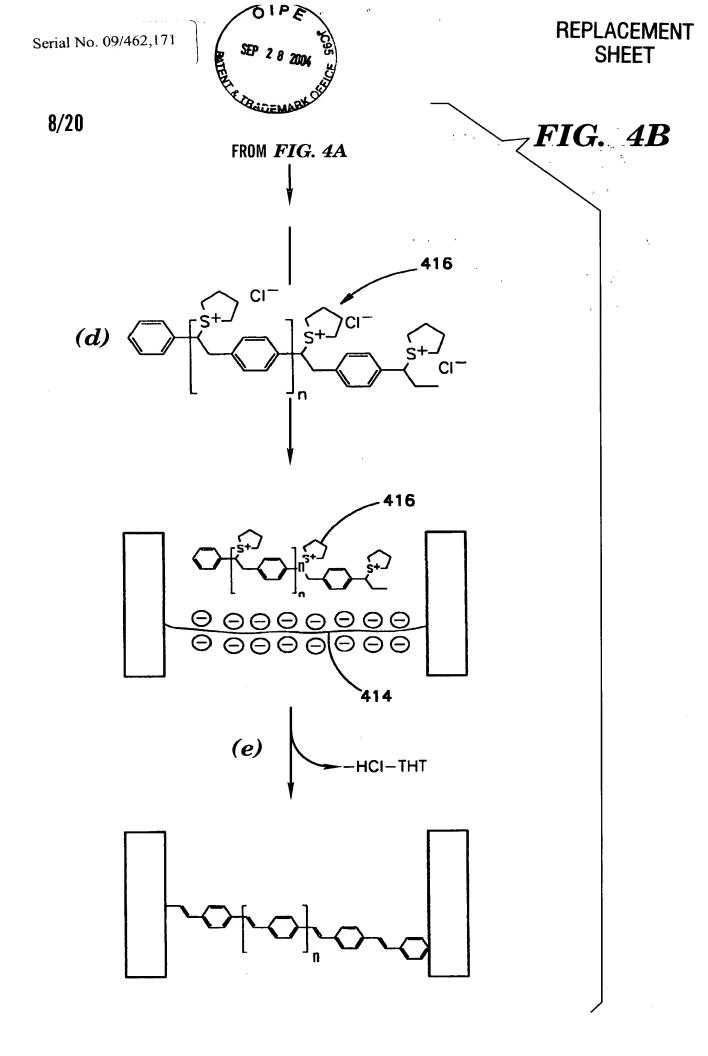


FIG. 3C



568

FIG. 5E

566

560



10/20

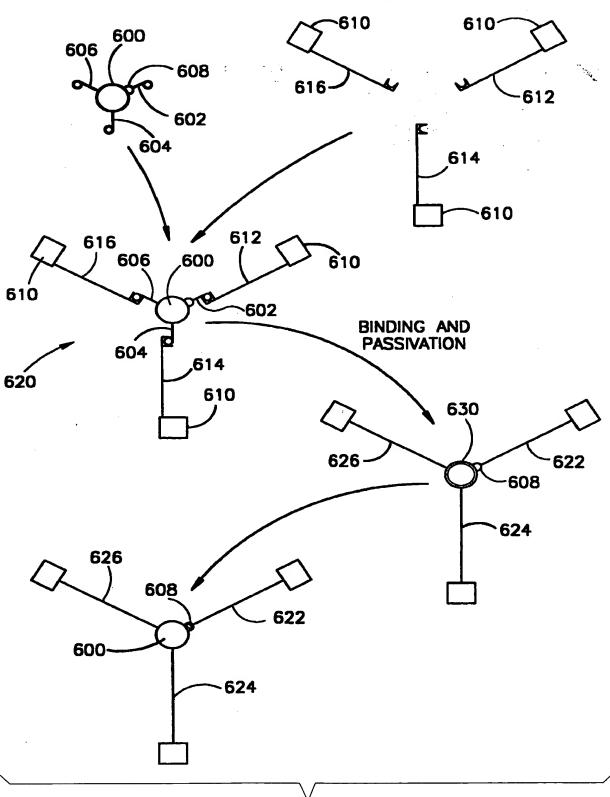


FIG. 6





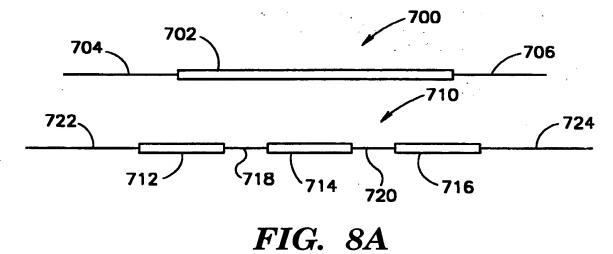
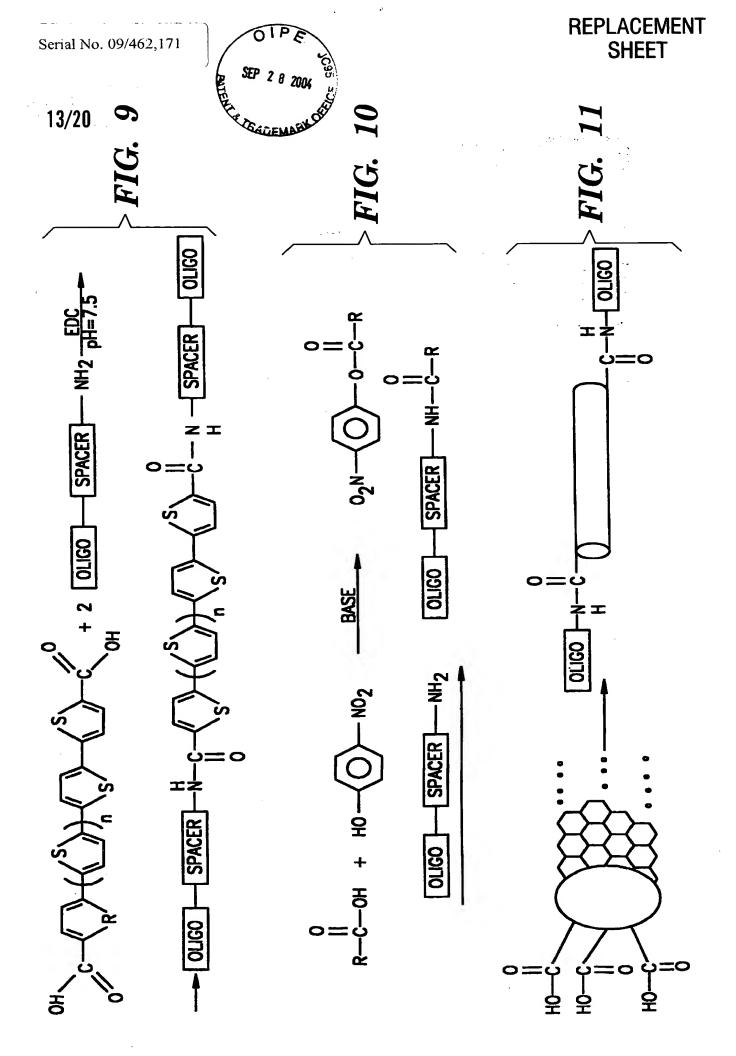
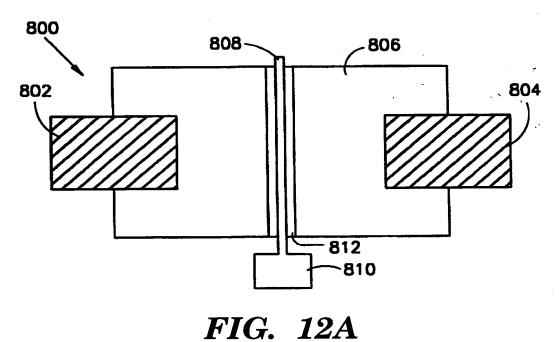




FIG. 8B







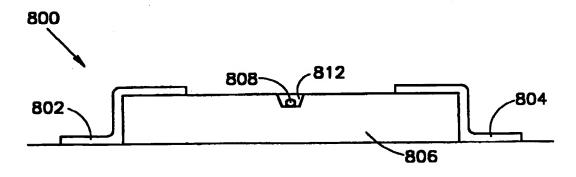


FIG. 12B



 $(cPG) \rightarrow Si-(CH_2)_6$  -NHCO- $(CH_2)_2$  -CO2- $(CH_2)_6$  -S-S- $(CH_2)_6$  -3'-OLIGONUCLEOTIDE SEQUENCE  $HO-(CH_2)_6-S-S-(CH_2)_6-3'-OLIGONUCLEOTIDE SEQUENCE$  $(cPG) \rightarrow Si - (CH_2)_6 - NHCO - (CH_2)_2 - CO2 - (CH_2)_6 - S - S - (CH_2)_6 - O - DMT$ BUILDING THE SEQUENCE BASE

FIG. 13



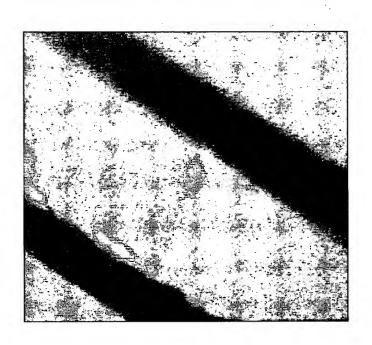
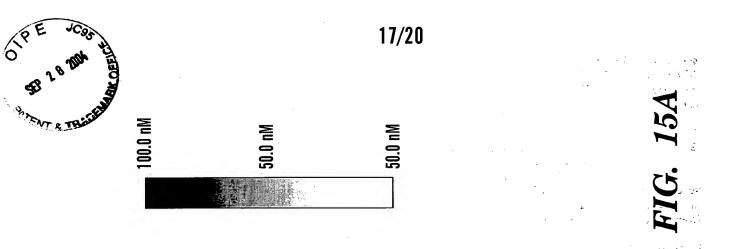
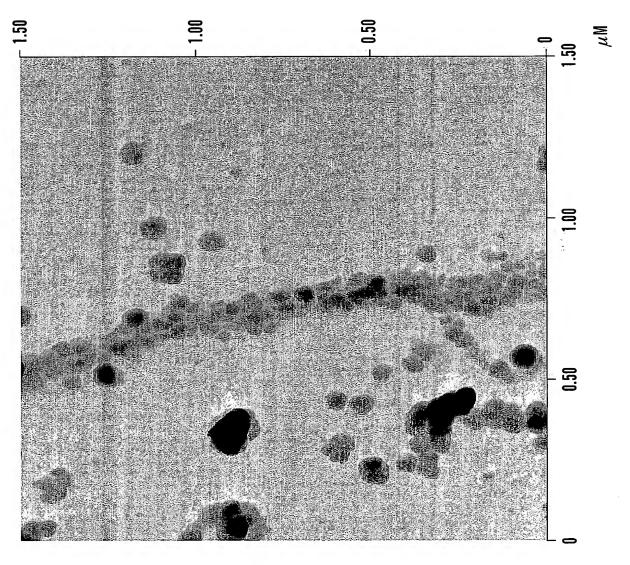


FIG. 14

SEST AVAILABLE COPY





**BEST AVAILABLE COPY** 





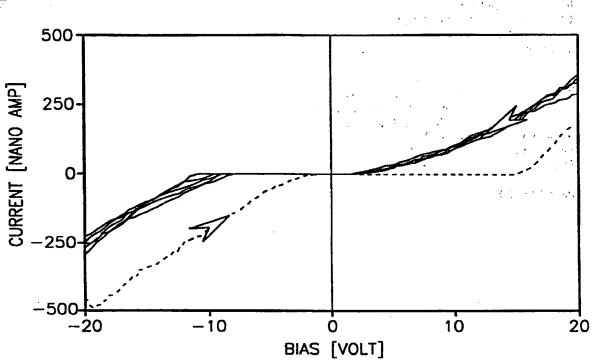


FIG. 16A

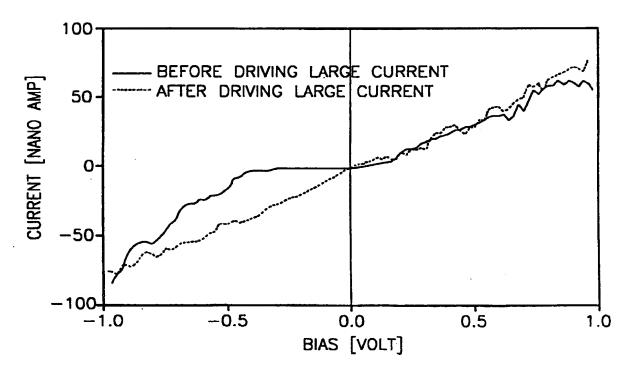


FIG. 16B

OTPE COST

